

Fig. 1

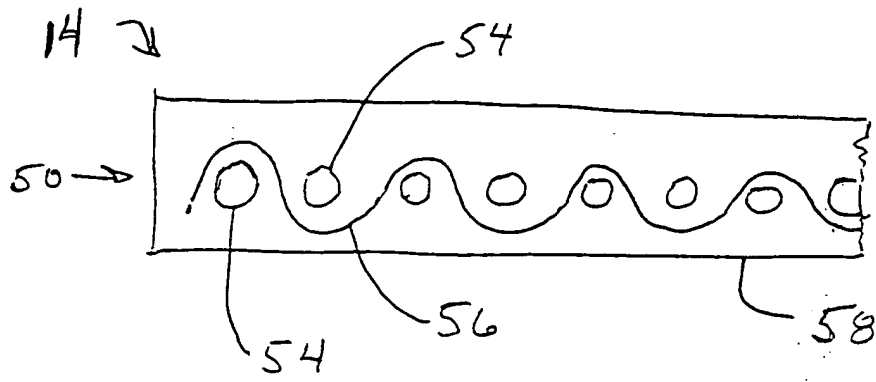


Fig. 2

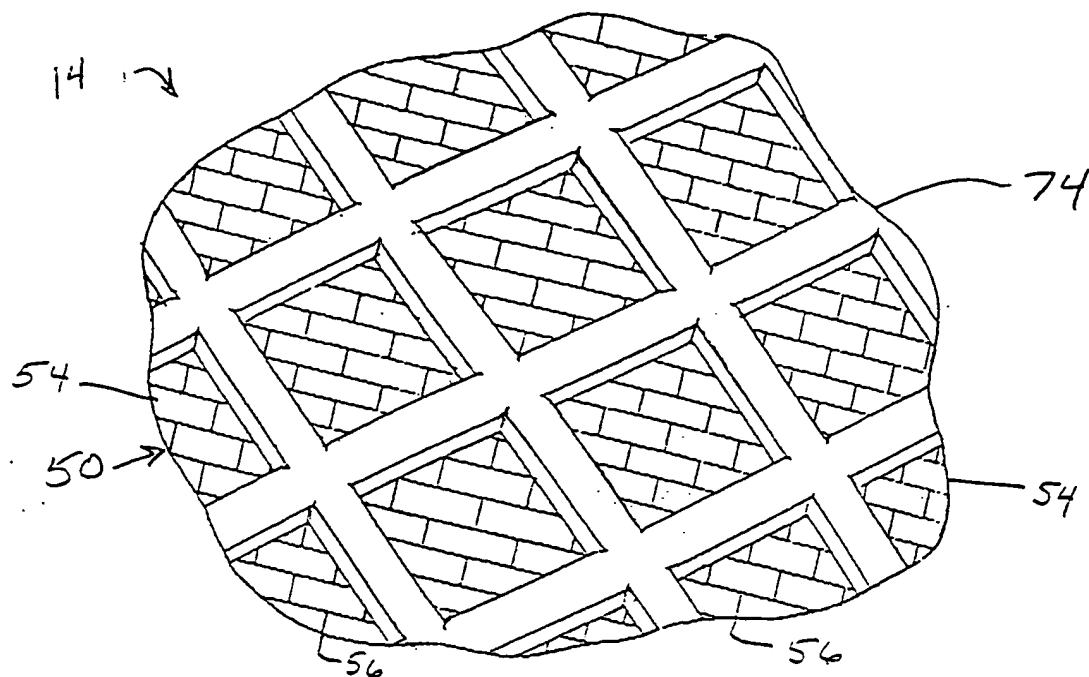


FIG. 3

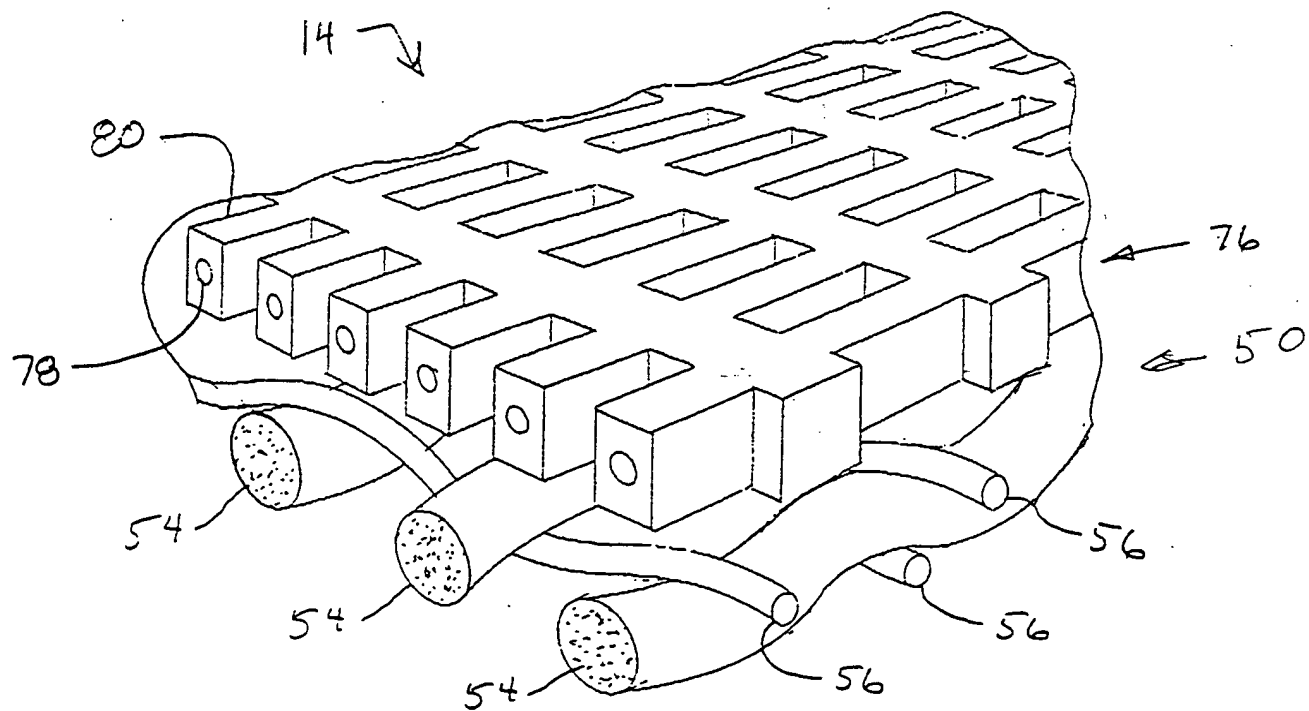


FIG. 4

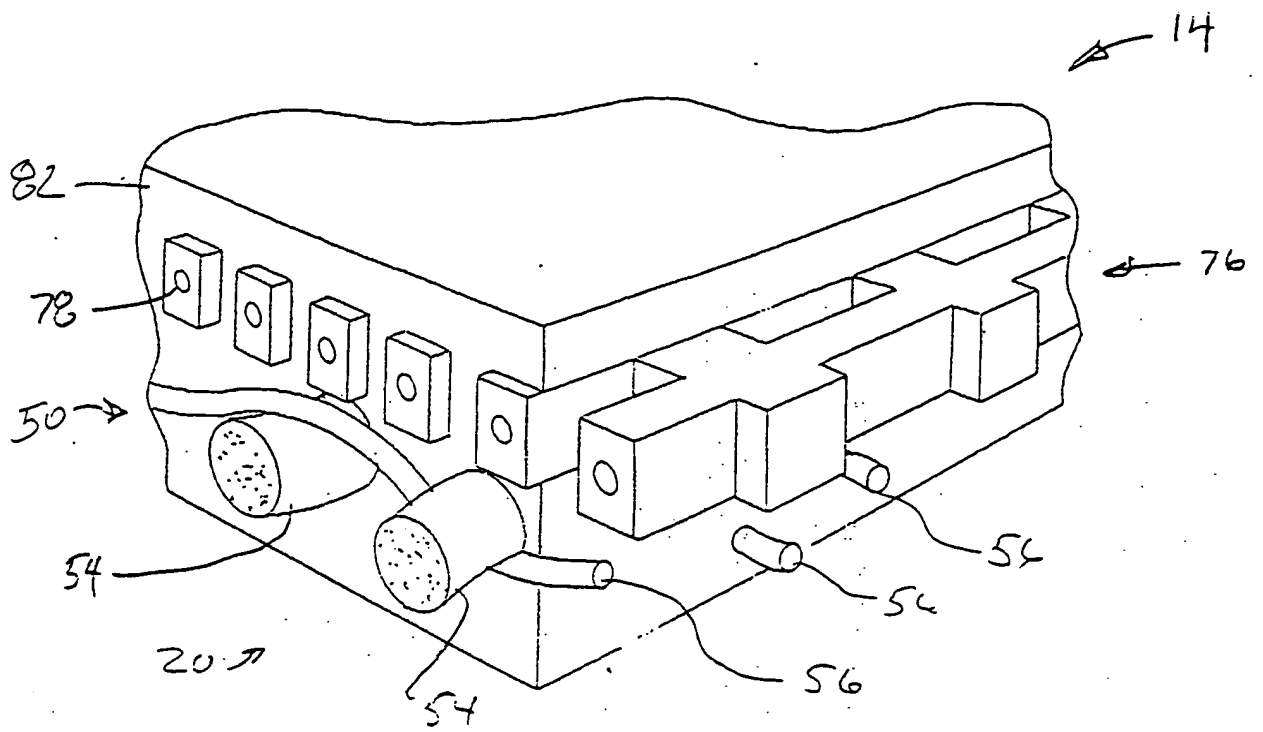


FIG. 5

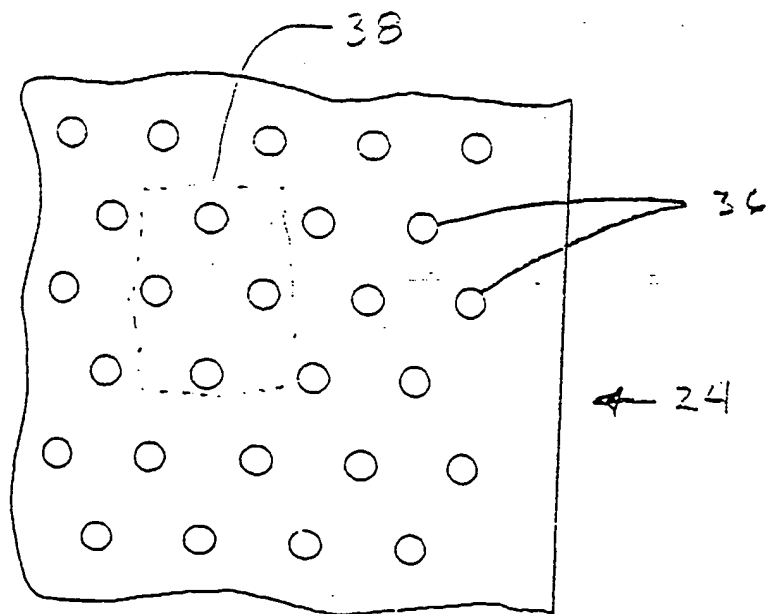
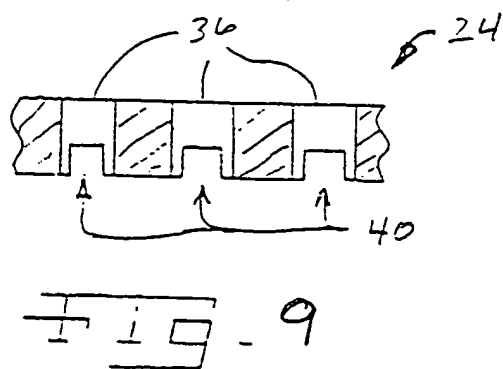
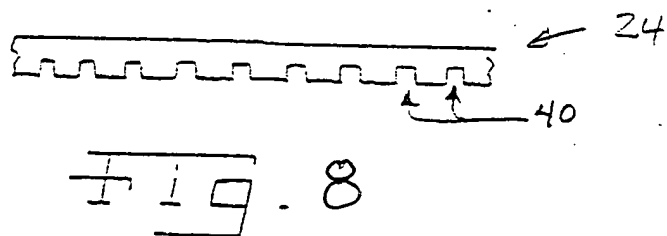
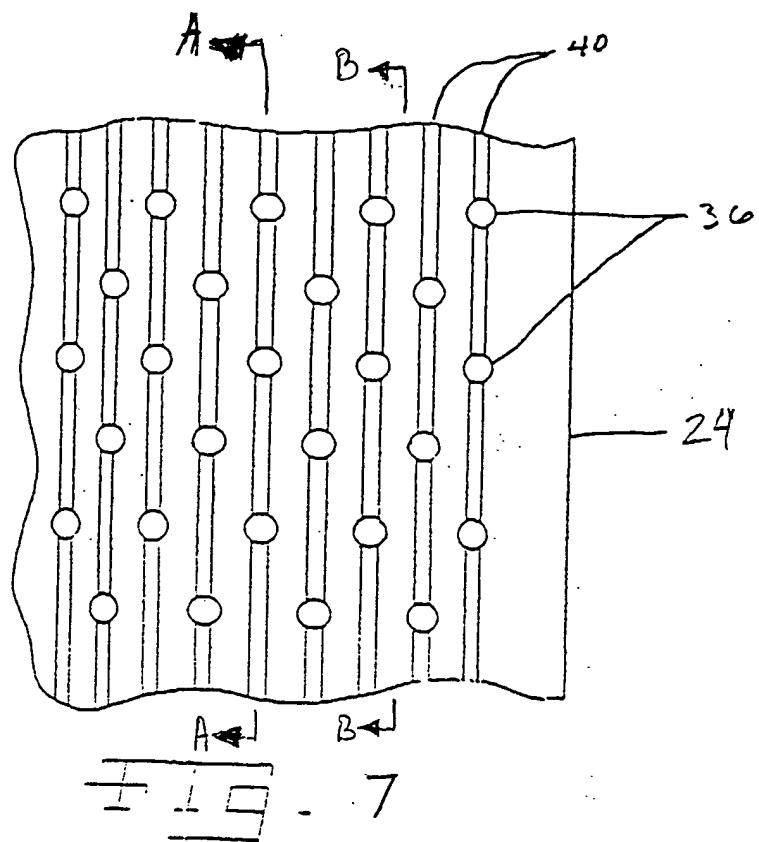


FIG. 6



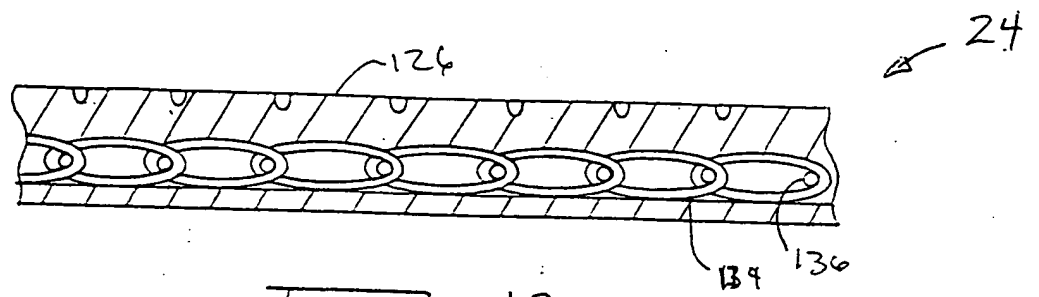


FIG. 13

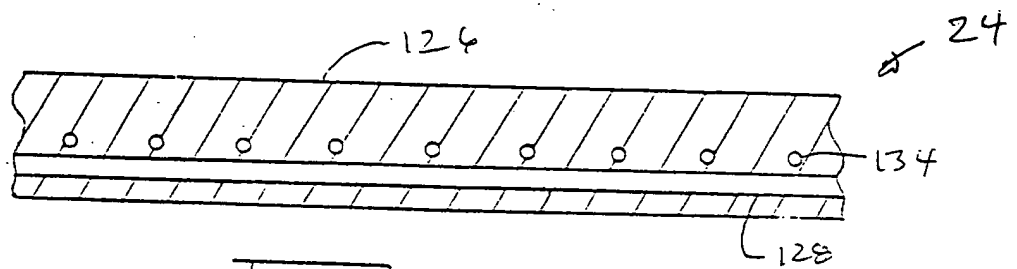


FIG. 11

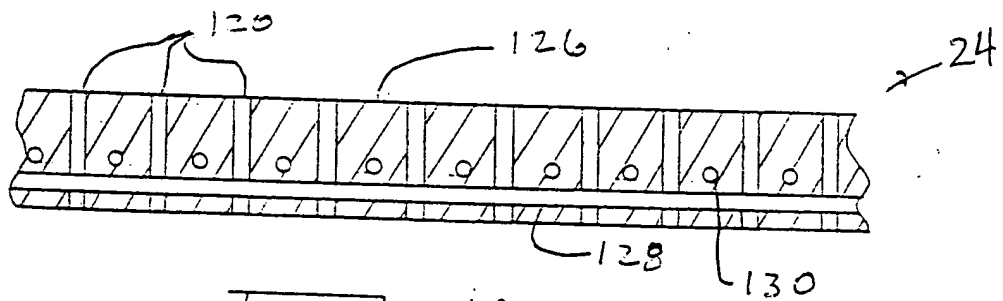


FIG. 10

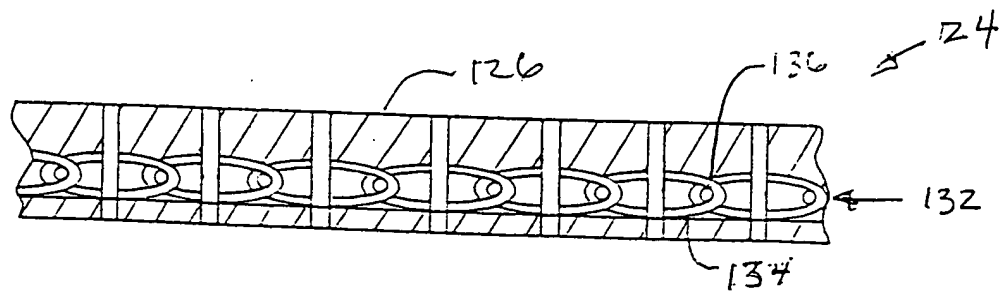


FIG. 12

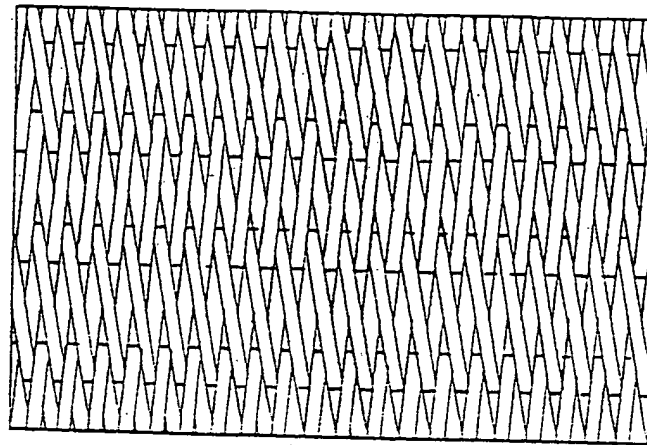


Fig. 14

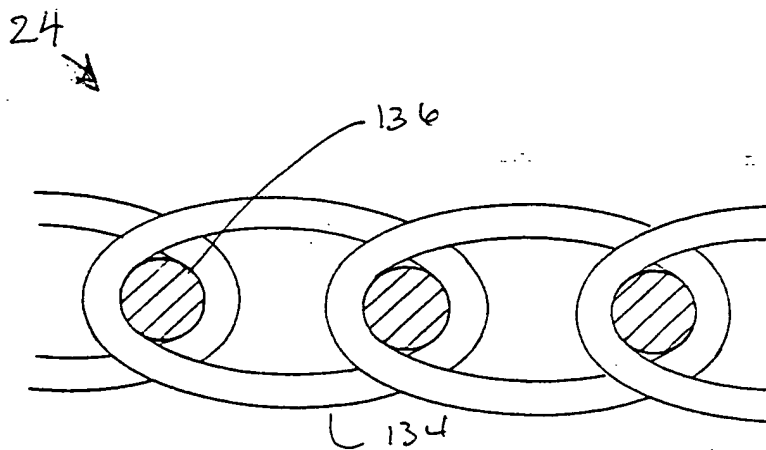


Fig. 15

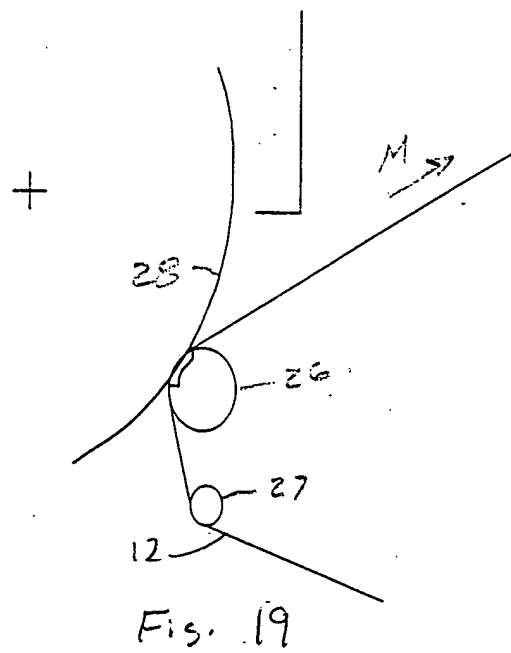
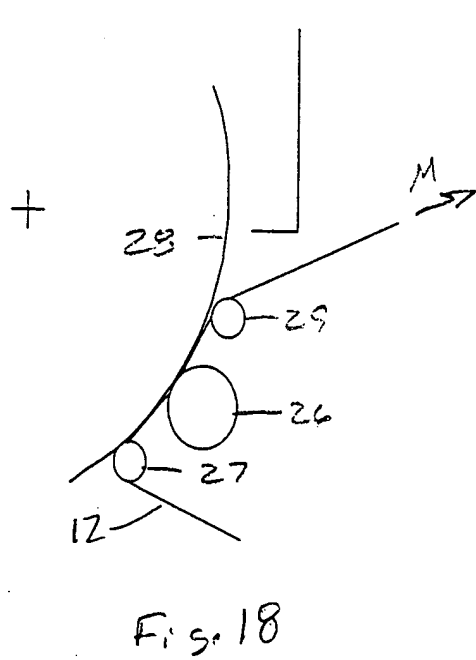
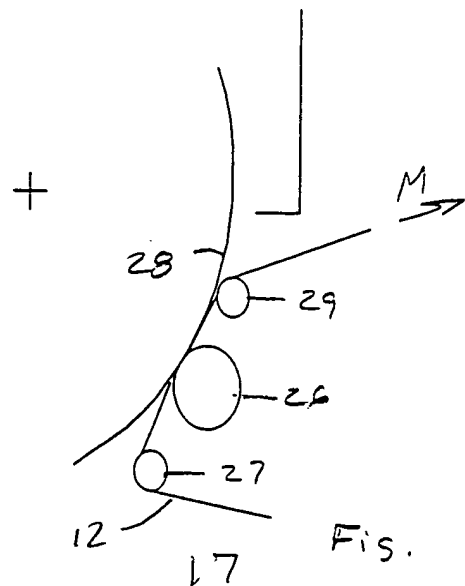
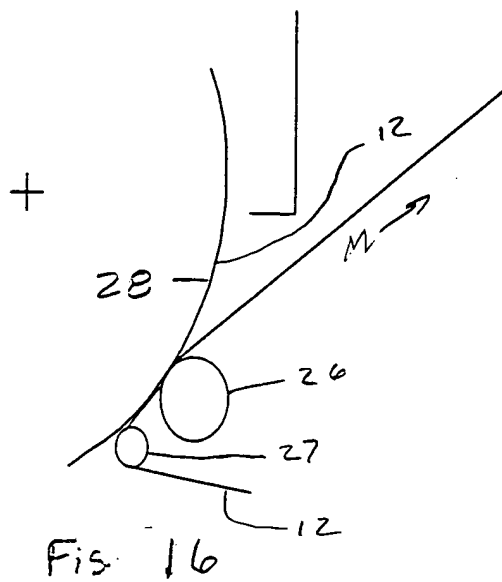


Fig. 20A

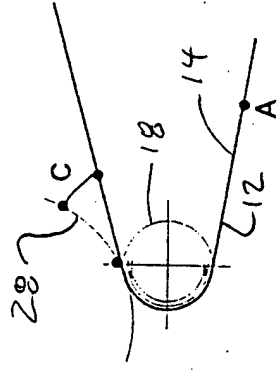
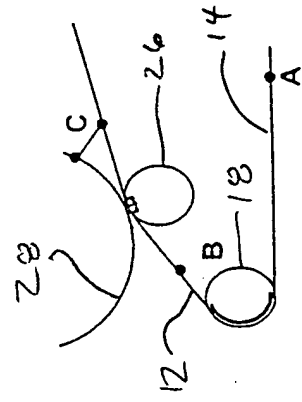


Fig. 20B



	Felt (g/m ²)	Sheet (g/m ²)		Felt (g/m ²)	Sheet (g/m ²)
A -	1200	100	A -	1200	100
B -	----	----	B -	800	50
C -	750	35	C -	810	35
Total water out of	450	65	Total water out of	390	65

Sheet basis weight = 14 g/m² (8.6 lb/m)